

ASi-3 motor modules for two 24 V motorized rollers

e.g.

Interroll (EC200, EC300, EC310, EC5000) or
RULMECA (RDR BL-2) or
Itoh Denki (PM500ME/XE/XP, PM605ME/XE/XP)

2 slaves in one module

- 1 Single Slave with
 - 2 analog outputs 0 ... 10 V
 - 2 digital outputs
 - 2 digital inputs
- 1 AB-Slave with
 - 4 digital inputs
 - 4 digital outputs



(Figure similar)

Mixed input and output slave



| Figure | Drive ⁽¹⁾ | Number of drives | Line protection fuse ⁽²⁾ | Inputs digital | Outputs digital | Outputs analog | Input voltage (sensor supply) ⁽³⁾ | Output voltage (actuator supply) ⁽⁴⁾ | Connection | ASi connection ⁽⁵⁾ | Article No. |
|--------|----------------------|------------------|-------------------------------------|----------------|-----------------|----------------|--|---|--------------------------|-------------------------------|-------------|
| | Interroll, RULMECA | 2 | yes (4,5 AT) | 4 | 2 | 2 | out of ASi | out of AUX | 6 x M12 sockets, 5 poles | ASi profile cable | BWU2766 |
| | Interroll, RULMECA | 2 | no | 4 | 2 | 2 | out of ASi | out of AUX | 6 x M12 sockets, 5 poles | ASi profile cable | BWU2478 |
| | Interroll, RULMECA | 2 | no | 4 | 2 | 2 | out of ASi | out of AUX | 6 x M12 sockets, 5 poles | ASi using M12 | BWU2959 |

(1) Interroll (EC310 or EC5000 AI, 24V, 20W/35W), RULMECA (RDR BL-2):

Motor module to control 24 V motorized rollers Interroll Type EC310 or EC5000 AI, 24V, 20W/35W (BWU2766 only) or RULMECA Type RDR BL-2.

(2) yes, separately for each motor, 3,5 A (slow-blow fuse), from Ident.No. ≥18339 4,5 A(slow-blow fuse):

In the motor module UL approved fuses are placed before each of the motor supply connections. A short circuit in the motor causes this fuse to blow, protecting the connection cable between the module and motor.

After blowing the fuse the module is no longer functional and needs to be replaced. The characteristics of the fuse must be checked against the motor data before using the module.

The protection circuit in the module allows a very simple protection of the motor cables. The fuse for the cable protection is a slow-blow one; without short circuit the robust behavior of the module remains.

(3) Input voltage (sensor supply):

Inputs are supplied by ASi or by AUX (auxiliary 24 V power). If supplied by ASi, inputs shall not be connected to earth or to external potential.

(4) Output voltage (actuator supply):

Outputs are supplied by ASi or by AUX (auxiliary 24 V power). If supplied by ASi, outputs shall not be connected to earth or to external potential.

(5) ASi connection:

The connection to ASi as well to AUX (auxiliary 24 V power) is made via yellow resp. black ASi profile cable with piercing technology or via M8 socket.

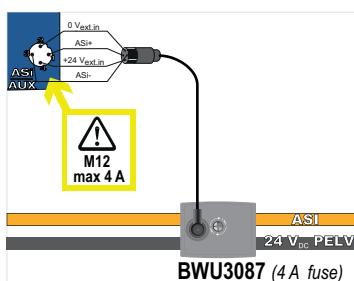
| Article no. | BWU2959 | BWU2478 | BWU2766 |
|--|--|---|---|
| General data | | | |
| Motorized rollers type | up to 2 x Interroll (EC310) or 2 x RULMECA (RDR BL-2) or 2 x Itoh Denki (PM500ME/XE/XP, PM605ME/XE) | 2 x Interroll (EC200, EC300, EC310) or 2 x RULMECA (RDR BL-2) or 2 x Itoh Denki (PM500ME/XE/XP, PM605ME/XE/XP) | 2 x Interroll (EC200, EC300, EC310 or EC5000 AI, 24V, 20W/35W ⁽⁴⁾) or 2 x RULMECA (RDR BL-2) or 2 x Itoh Denki (PM500ME/XE/XP, PM605ME/XE/XP) |
| Connection | | | |
| ASi / AUX connection | M12 ⁽¹⁾ | profile cable and piercing | |
| Periphery connection | | M12 | |
| ASi | | | |
| Profile | | digital slave S-7.A.7, ID1=7 analog slave S-7.5.5, ID1=F | |
| Address | | 1 AB slave + 1 single slave | |
| Required Master profile | | ≥M4 | |
| As of ASi specification | | 3.0 | |
| Operating voltage | | 30 V (18 ... 31.6 V) | |
| Max. current consumption | | 200 mA | |
| AUX | | | |
| Voltage | | 24 V (18 ... 30 V) | |
| Max. current consumption | 4 A | 6 A continuously, 11 A peak | |
| Input | | | |
| Number | | 4 | |
| Power supply | | sensor inputs: out of ASi | |
| Power supply of attached sensors | | < 100 mA (sum) | |
| Switching threshold | | $U_{in} < 5 \text{ V}$ (low), $U_{in} > 10 \text{ V}$ (high) | |
| Output | | | |
| Number (digital) | | 4 | |
| Number (analog) | | 2 | |
| Power supply | | out of AUX (galvanic separation) | |
| Overload voltage tolerated by reaction (AUX) | | 35 V-resistant brake resistor compatible | |
| Max. output current | | 500 mA per digital output, 10 mA per analog output | |
| Supply of motors | | out of AUX | |
| | per motor: 3 A continuously, $\Sigma(\text{motor}) \leq 4 \text{ A}$ | per motor: 3 A continuously | |
| Line protection fuse | no ⁽²⁾ | no ⁽³⁾ | yes, separately for each motor, 4.5 AT, at 9 A (200%) release between 1 s and 120 s, fuse UL certified ⁽⁵⁾ ⁽⁴⁾ |
| Display | | | |
| LED ASI (green) | | on: ASi voltage on off: no ASi voltage | |
| LED FLT/FAULT (red) | | on: no data exchange flashing: AUX voltage missing, overload sensor supply | on: no data exchange flashing: AUX voltage missing, overload sensor supply or at least 1 motor fuse is blown |
| LED AUX (red/green) | | green: AUX voltage OK red: AUX voltage < 18 V | |
| LEDs I1 ...In (yellow) | | state of inputs I1 ... I4 | |
| LEDs M1, M2 (yellow) | | state of outputs M1 (O1), M2 (O3) | |

| Article no. | BWU2959 | BWU2478 | BWU2766 |
|------------------------------|-----------------|--|---------------|
| Environment | | | |
| Applied standards | | EN 61000-6-2 EN 61000-6-4 EN 60529 | |
| Operating altitude | | max. 2000 m | |
| Operating temperature | | 0 °C ... +55 °C | |
| Storage temperature | | -25 °C ... +85 °C | |
| Housing | | plastic, for screw mounting | |
| Pollution degree | | 2 | |
| Protection category | | IP67 | |
| Isolation voltage | | ≥500 V | |
| Weight | | 200 g | |
| Dimensions (W / H / D in mm) | 60 / 151 / 36,5 | | 60 / 151 / 31 |

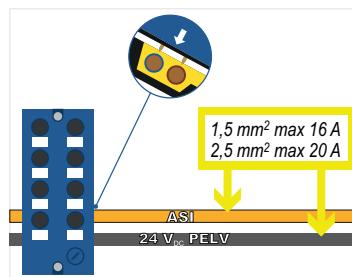
(1) **Line protection:**

If the module is supplied via a M12 connection with A or B coding, it may only be used with a current load of max. 4 A per pin in acc. with IEC 61076-2-101 and IEC 61076-2-109. A fused tap is recommended. There is no such limitation for modules supplied via piercing contacts.

**Connection to ASi and AUX
via M12**

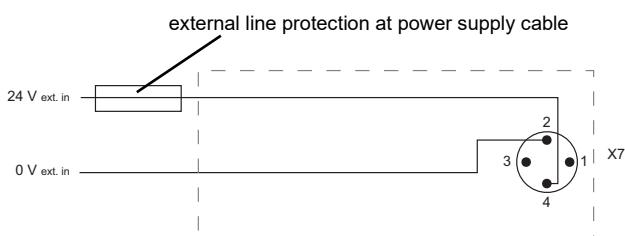


via piercing contacts



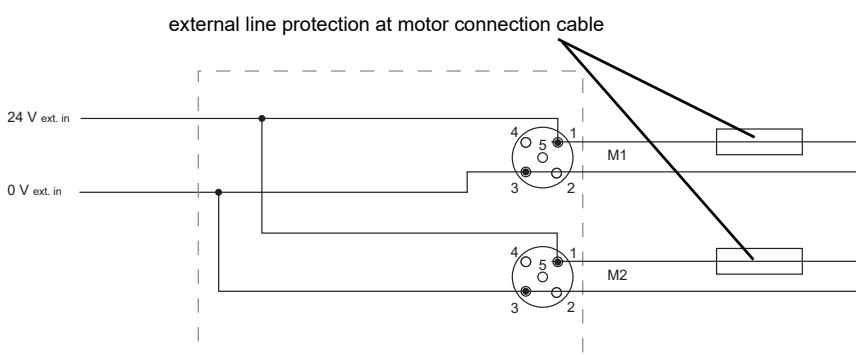
- (2) The motor module is designed to supply the 24 V directly to the motor. At high currents or surges as they occur for example at braking, the module will not be damaged.

The cable protection should be realized outside the motor module with additional measures.



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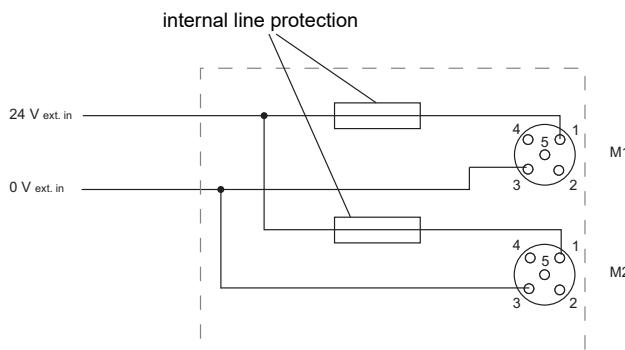
The cable protection should be realized outside the motor module with additional measures.



- (4) BWU2766 from Ident.No. ≥18339

- (5) In the motor module UL approved fuses are placed before each of the motor supply connections. A short circuit in the motor causes this fuse to blow, protecting the connection cable between the module and motor. After blowing the fuse the module is no longer functional and needs to be replaced. The characteristics of the fuse must be checked against the motor data before using the module.

The protection circuit in the module allows a very simple protection of the motor cables. The fuse for the cable protection is a slow-blow one; without short circuit the robust behavior of the module remains.



| LEDs | | Status | Signal / Description | |
|---------------|--------|--------------|---|--|
| M1, M2 | yellow | | State M1/M2 | |
| I1, I2, I3,I4 | yellow | | Input off | |
| | | | Input on | |
| ASI | green | | no slave address 0, no peripheral fault | |
| | | | at least 1 slave with address 0 or peripheral fault | |
| FLT | red | | ASI slave online and no peripheral fault | |
| | | | at least 1 slave offline or with address 0 | |
| | | | BWU2478, BWU2959: AUX voltage missing or overload sensor supply BWU2766: AUX voltage missing, overload sensor supply or at least 1 motor fuse is blown | |
| AUX | red | | no AUX voltage | |
| | | | AUX voltage low (< 18 V) | |
| | green | | AUX voltage at limit (18 V ... 22 V) | |
| | | | AUX voltage OK | |
| | | LED on | | |
| | | LED flashing | | |
| | | LED off | | |

| UL-specifications (UL508) BWU2478, BWU2959 | |
|---|--|
| External protection | An isolated source with a secondary open circuit voltage of $\leq 30 \text{ V}_{\text{DC}}$ with a 3 A maximum over current protection. Over current protection is not required when a Class 2 source is employed. |
| In general | UL mark does not provide UL certification for any functional safety rating or aspects of the above devices. |

Programming:

| Analog slave | | | |
|--|--|--|--|
| Analog output 0 ... 10 V: (0 ... 10 000 dez.) | | | |
| AO2: Analog value 2: motor 1 / motor 2 ⁽¹⁾ | AO1: Analog value 1: motor 1 / motor 2 ⁽¹⁾ | | |
| Digital outputs | | | |
| D3: AO1 / AO2 Motor 2 (O6) ⁽¹⁾ | D2: AO1 / AO2 Motor 1 (O5) ⁽¹⁾ | | |
| Digital inputs | | | |
| | | D1: M2 disturbance input (I6) ⁽²⁾ | D0: M1 disturbance input (I5) ⁽²⁾ |
| Object ramp | | | |
| adjustable up to 37,5 s from 0 V to 10 V | | | |
| Digital Slave | | | |
| Digital input values | | | |
| D3: Input (I4) | D2: Input (I3) | D1: Input (I2) | D0: Input (I1) |
| Digital output values | | | |
| D3: M2 rotating direction (O4) | D2: M2 start output (O3) ⁽²⁾ | D1: M1 rotating direction (O2) | D0: M1 start output (O1) ⁽²⁾ |

- (1) With bits D2 and D3 of the analog slaves can be controlled, which analog value has an effect on which engine.
This function depends on the rotary switch position.
- (2) Pin 4 of the M1/M2 connections can be used as start output or alternatively as a disturbance input (depending on the rotary switch position).
To use the input, the start output (digital slave, output D0/D2) must be set to be inactive.

Rotary switch position

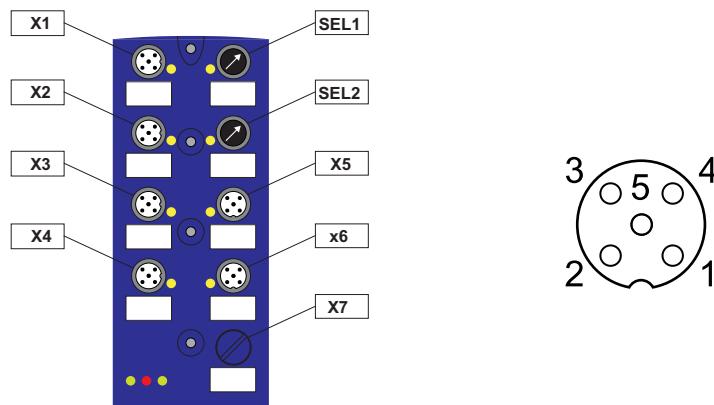
| | | Rotary switch SEL2 | | | | | | | | | | | | | | | |
|--------------------|---|--|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |
| rotary switch SEL1 | 0 | analog slave + digital slave active values of analog slave for voltage and ramp | | | | | | | | | | | | | | | |
| | 1 | | | | | | | | | | | | | | | | |
| | 2 | | | | | | | | | | | | | | | | |
| | 3 | | | | | | | | | | | | | | | | |
| | 4 | | | | | | | | | | | | | | | | |
| | 5 | | | | | | | | | | | | | | | | |
| | 6 | | | | | | | | | | | | | | | | |
| | 7 | | | | | | | | | | | | | | | | |
| | 8 | | | | | | | | | | | | | | | | |
| | 9 | | | | | | | | | | | | | | | | |
| | A | | | | | | | | | | | | | | | | |
| | B | | | | | | | | | | | | | | | | |
| | C | | | | | | | | | | | | | | | | |
| | D | | | | | | | | | | | | | | | | |
| | E | | | | | | | | | | | | | | | | |
| | F | | | | | | | | | | | | | | | | |

Pin assignment

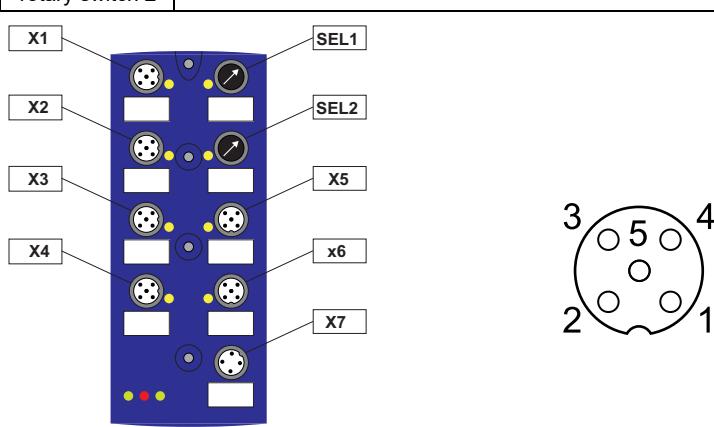
| Signal name | Explanation |
|----------------------------|---|
| Ix | Digital input x |
| 24 V _{ext} out | Power supply, out of external voltage, positive pole (AUX, actuator supply) |
| 0 V _{ext} out | Power supply, out of external voltage, negative pole (AUX, actuator supply) |
| 24 V _{ext} in | Input voltage, positive pole (AUX+) |
| 0 V _{ext} in | Input voltage, negative pole (AUX-) |
| ASi +, ASi - | connection to ASi bus |
| 24 V _{out} of ASi | Power supply, out of ASi, positive pole (sensor supply) |
| 0 V _{out} of ASi | Power supply, out of ASi, negative pole (sensor supply) |
| GND | ground earth |
| n.c. | not connected |

Connections

| Article no. | M12 Connection | Marking | Pin1 | Pin2 | Pin3 | Pin4 | Pin5 |
|--------------------|----------------|-------------------|--------------------------------------|--------------------|---------------------------|----------------------------------|--------------------------|
| BWU2478 BWU2766 | X1 | I1 (input 1) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I1 | n.c. |
| | X2 | I2 (input 2) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I2 | n.c. |
| | X3 | I3 (input 3) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I3 | n.c. |
| | X4 | I4 (input 4) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I4 | n.c. |
| | X5 | M1 (motor 1) | 24 V _{ext} out | rotating direction | 0 V _{ext} out | start output / disturbance input | analog output 0 ... 10 V |
| | X6 | M2 (motor 2) | 24 V _{ext} out | rotating direction | 0 V _{ext} out | start output / disturbance input | analog output 0 ... 10 V |
| | X7 | ADDR (dummy plug) | connection for ASi addressing device | | | | |
| | SEL1 | rotary switch 1 | selection of operating mode | | | | |
| | SEL2 | rotary switch 2 | | | | | |



| Connections | | | | | | | |
|----------------|----------------|-----------------|-----------------------------|-----------------------|---------------------------|----------------------------------|--------------------------|
| Article no. | M12 Connection | Marking | Pin1 | Pin2 | Pin3 | Pin4 | Pin5 |
| BWU2959 | X1 | I1 (input 1) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I1 | n.c. |
| | X2 | I2 (input 2) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I2 | n.c. |
| | X3 | I3 (input 3) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I3 | n.c. |
| | X4 | I4 (input 4) | 24 V _{out} of ASi | n.c. | 0 V _{out} of ASi | I4 | n.c. |
| | X5 | M1 (motor 1) | 24 V _{ext} out | rotating direction | 0 V _{ext} out | start output / disturbance input | analog output 0 ... 10 V |
| | X6 | M2 (motor 2) | 24 V _{ext} out | rotating direction | 0 V _{ext} out | start output / disturbance input | analog output 0 ... 10 V |
| | X7 | ASI / AUX | ASi+ | 0 V _{ext} in | ASi- | 24 V _{ext} in | - |
| | SEL1 | rotary switch 1 | selection of operating mode | | | | |
| | SEL2 | rotary switch 2 | | | | | |



The front view of the module shows seven M12 connection ports labeled X1 through X7, and two rotary switches labeled SEL1 and SEL2. To the right, a circular 7-pin connector is shown with its pins numbered 1 through 7 in a clockwise direction starting from the bottom.

Accessories:

- ASi substructure module (CNOMO) for 8-channel module in 60 mm-housing (article no. BW2351)
- Protection caps for unused M12 sockets (article no. BW2368)
- Sealing profile IP67 (IDC plug), 60 mm (art. no. BW3282)
- Passive Distributor ASi/AUX to 2 x M12 socket, internal protection via changeable 4 A slow-blow fuses (art. no. BWU3087)
- It is recommended to use pre-assembled cables to connect the power source with the module.
- It is recommended to use pre-assembled cables to connect the motors to the module.