

## ASi-3 motor module for two 24 V motorized rollers Itoh Denki (PM500ME/XE/XP, PM605ME/XE/XP)

with 4 binary and 2 analog outputs

Mixed input/output slave

Speed setting of ASi parameter

Protection category IP67



(figure similar)



Figure	Drive (1)	Number of drives	Line protection fuse (2)	Inputs digital	Outputs digital	Outputs analog	Input voltage (sensor supply) (3)	Output voltage (actuator supply) (4)	Connection	ASi connection (5)	ASi address	Article No.
	Itoh Denki	2	yes, separately for each motor, 3,5 A (slow-blow fuse)	2	4 x electronic	2	out of ASi	out of AUX	4 x M12 sockets, 5 poles	ASi profile cable	1 AB Slave	BWU2715
	Itoh Denki	2	yes, separately for each motor, 3,5 A (slow-blow fuse)	2	4 x electronic	2 (alternative configuration of the analog values)	out of ASi	out of AUX	4 x M12 sockets, 5 poles	ASi profile cable	1 AB Slave	BWU3804

(1) **Itoh Denki (PM500ME/XE/XP, PM605ME/XE/XP):**

Motor module to control 24 V motorized rollers Itoh Denki Serie Power Moller® 500ME/XE/XP and Serie Power Moller® 605ME/XE/XP.

(2) **yes, separately for each motor, 3,5 A (slow-blow fuse):**

In the motor module UL approved fuses are placed before each of the motor supply connections. A short circuit in the motor causes this fuse to blow, protecting the connection cable between the module and motor.

After blowing the fuse the module is no longer functional and needs to be replaced. The characteristics of the fuse must be checked against the motor data before using the module.

The protection circuit in the module allows a very simple protection of the motor cables. The fuse for the cable protection is a slow-blow one; without short circuit the robust behavior of the module remains.

(3) **Input voltage (sensor supply):**

Inputs are supplied by ASi or by AUX (auxiliary 24 V power). If supplied by ASi, inputs shall not be connected to earth or to external potential.

(4) **Output voltage (actuator supply):**

Outputs are supplied by ASi or by AUX (auxiliary 24 V power). If supplied by ASi, outputs shall not be connected to earth or to external potential.

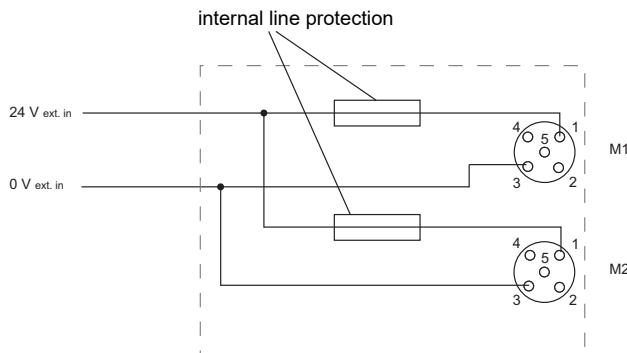
(5) **ASi connection:**

The connection to ASi as well to AUX (auxiliary 24 V power) is made via yellow resp. black ASi profile cable with piercing technology or via M8 socket.

Article no.	BWU2715	BWU3804
<b>General data</b>		
Motorized rollers	2 x Itoh Denki (PM500ME/XE/XP, PM605ME/XE/XP)	
<b>Connection</b>		
ASi/AUX connection	profile cable and piercing	
Periphery connection	M12	
<b>ASi</b>		
Profile	S-7.A.7, ID1 = 7 (fixed)	
Address	1 AB slave	
Required Master profile	≥M4	
As of ASi specification	3	
Voltage	30 V <sub>DC</sub> (18 ... 31,6 V)	
Max. current consumption	200 mA	
<b>AUX</b>		
Voltage	24 V <sub>DC</sub> (18 ... 30 V)	
Max. current consumption	6 A continuously, 11 A peak	
<b>Inputs</b>		
Number	2	
Power supply	out of ASi	
Sensor supply	short-circuit and overload protected according to EN 61131-2	
Power supply of attached sensors	120 mA	
Switching threshold	U <sub>in</sub> <5 V (low) U <sub>in</sub> >10 V (high)	
<b>Outputs</b>		
Number (digital)	4	
Number (analog)	2	2 (alternative configuration of the analog values)
Power supply	out of AUX (galvanic separation)	
Actuator supply	short-circuit and overload protected according to EN 61131-2	
Oversupply tolerated by reaction	35 V-resistant brake resistor compatible	
Max. output current	10 mA each	
Supply of motors	out of AUX, 4 A continuously, 5,5 A max.	
Line protection fuse	yes, separately for each motor, 3,5 AT, at 7 A (200%) release between 1 s and 120 s, fuse UL certified (1)	

Article no.	BWU2715	BWU3804
<b>Display</b>		
LED ASI (green)	on: ASi voltage on off: no ASi voltage	
LED FLT/FAULT (red)	on: no data exchange flashing: AUX voltage missing, overload output, overload sensor supply or at least 1 motor fuse is blown	
LED AUX (green)	on: 24 V DC AUX off: no 24 V DC AUX	
LEDs I1, I2 (yellow)	state of inputs I1, I2	
LEDs M1, M2 (yellow)	state of outputs M1 (O1), M2 (O3)	
<b>Environment</b>		
Applied standards	EN 61000-6-2 EN 61000-6-4 EN 61131-2 EN 60529	
Operating altitude	max. 2000 m	
Operating temperature	-30°C ... +70°C (2)	
Storage temperature	-25°C ... +85°C	
Housing	plastic, for DIN rail mounting	
Pollution Degree	2	
Protection category	IP67	
Tolerable loading referring to humidity	according to EN 61131-2	
Isolation voltage	≥ 500 V	
Weight	100 g	
Dimensions (W / H / D in mm)	45 / 80 / 42	

(1) In the motor module UL approved fuses are placed before each of the motor supply connections. A short circuit in the motor causes this fuse to blow, protecting the connection cable between the module and motor. After blowing the fuse the module is no longer functional and needs to be replaced. The characteristics of the fuse must be checked against the motor data before using the module.  
The protection circuit in the module allows a very simple protection of the motor cables. The fuse for the cable protection is a slow-blow one; without short circuit the robust behavior of the module remains.



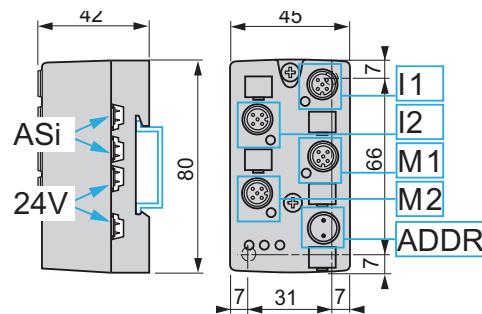
(2) Temperature range up to -30°C from Ident.No. ≥16380

## Configuration analog-value

BWU2715				
ASi parameter			Analog-value Pin 5	
P2	P1	P0	fast= 1	slow = 0
0	0	0	1,5 V	0 V
0	0	1	3,5 V	1,5 V
0	1	0	4,5 V	2,5 V
0	1	1	5,5 V	2,5 V
1	0	0	6,5 V	3,5 V
1	0	1	7,5 V	3,5 V
1	1	0	8,5 V	4,5 V
1	1	1	10 V	5,5 V

BWU3804				
ASi parameter			Analog-value Pin 5	
P2	P1	P0	fast= 1	slow = 0
0	0	0	2,5 V	1,5 V
0	0	1	3,5 V	1,5 V
0	1	0	4,5 V	2,5 V
0	1	1	5,5 V	3,5 V
1	0	0	6,5 V	4,5 V
1	0	1	7,5 V	5,5 V
1	1	0	8,5 V	6,5 V
1	1	1	10 V	7,5 V

Bit assignment BWU2715, BWU3804		
Data bit	Function	
DIO	I1	Input I1
DI1	I2	Input I2
DI2	I3	not used
DI3	I4	not used
DO0	O1	Motor 1: start / stop
DO1	internal	Motor 1+2: fast= 1/ slow= 0
DO2	O3	Motor 2: start / stop
DO3	O2, O4	Motor 1+2: direction



## Pin assignment

Signal name	Explanation
Ix	Digital input x
24 V <sub>ext</sub> out	Power supply, out of external voltage, positive pole (AUX, actuator supply)
0 V <sub>ext</sub> out	Power supply, out of external voltage, negative pole (AUX, actuator supply)
24 V <sub>ext</sub> in	Input voltage, positive pole (AUX+)
0 V <sub>ext</sub> in	Input voltage, negative pole (AUX-)
ASi +, ASi -	connection to ASi bus
24 V <sub>out</sub> of ASi	Power supply, out of ASi, positive pole (sensor supply)
0 V <sub>out</sub> of ASi	Power supply, out of ASi, negative pole (sensor supply)
n.c.	not connected

Connections BWU2715, BWU3804							
Article no.	M12 connection	Name	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5
BWU2715 BWU3804	X1	I 1 (input 1)	24 V <sub>out of ASi</sub>	n.c.	0 V <sub>out of ASi</sub>	I 1	n.c.
	X2	I 2 (input 2)	24 V <sub>out of ASi</sub>	n.c.	0 V <sub>out of ASi</sub>	I 2	n.c.
	X3	M 1 (motor 1)	24 V <sub>ext in</sub>	O 2 (0: 0V; 1: 24V)	0 V <sub>ext in</sub>	O 1 (0: 0V; 1: 24V)	analog value
	X4	M 2 (motor 2)	24 V <sub>ext in</sub>	O 4 (0: 0V; 1: 24V)	0 V <sub>ext in</sub>	O 3 (0: 0V; 1: 24V)	analog value
ADDR (dummy plug)							
connection for ASi addressing device							

The diagram illustrates the physical layout of the ASi-3 motor module. It shows four M12 connection points (X1, X2, X3, X4) and one additional connector labeled 'ADDR'. The 'ADDR' connector is a 5-pin circular plug with pins numbered 1 through 5. Pin 1 is the outer ring, and pin 5 is the inner ring. The M12 connectors are arranged in a row, with X1 at the top, followed by X2, X3, and X4. Each connector has a specific pin assignment: X1 (Pin 1: 24 V<sub>out of ASi</sub>, Pin 2: n.c., Pin 3: 0 V<sub>out of ASi</sub>, Pin 4: I 1, Pin 5: n.c.), X2 (Pin 1: 24 V<sub>out of ASi</sub>, Pin 2: n.c., Pin 3: 0 V<sub>out of ASi</sub>, Pin 4: I 2, Pin 5: n.c.), X3 (Pin 1: 24 V<sub>ext in</sub>, Pin 2: O 2 (0: 0V; 1: 24V), Pin 3: 0 V<sub>ext in</sub>, Pin 4: O 1 (0: 0V; 1: 24V), Pin 5: analog value), and X4 (Pin 1: 24 V<sub>ext in</sub>, Pin 2: O 4 (0: 0V; 1: 24V), Pin 3: 0 V<sub>ext in</sub>, Pin 4: O 3 (0: 0V; 1: 24V), Pin 5: analog value).

**Accessories:**

- ASi substructure module for 4-channel module in 45 mm-housing (article no. BW2349)
- ASi substructure module (CNOMO) for 4-channel module in 45 mm-housing (article no. BW2350)
- Protection caps for not used M12 sockets (article no. BW2368)
- Sealing profile IP67 (IDC plug), 45 mm (art. no. BW3283)
- It is recommended to use pre-assembled cables to connect the motors to the module.